

**Interlocal Housing Task Force Meeting Agenda**  
**April 26, 2011**  
**10:00 am**

- I.** Approval of March 30, 2011 Meeting Minutes (5 minutes)
- II.** Determine Target Audiences for Public Education and Tailor Programs to Meet Particular Needs (15 minutes)
- III.** Identify Possible Partners for Public / Private Partnerships (15 minutes)
- IV.** Land Trust Committee Update and Recommendation (10 minutes)
- V.** Temporary Housing Committee Update and Recommendation (10 minutes)
- VI.** Review and Finalize a List of Affordable Housing Tools and Resources (20 minutes)
- VII.** Other Affordable Housing Issues (5 minutes)
- VIII.** Housekeeping (5 minutes)
- IX.** Next Steps/Meeting (5 minutes)